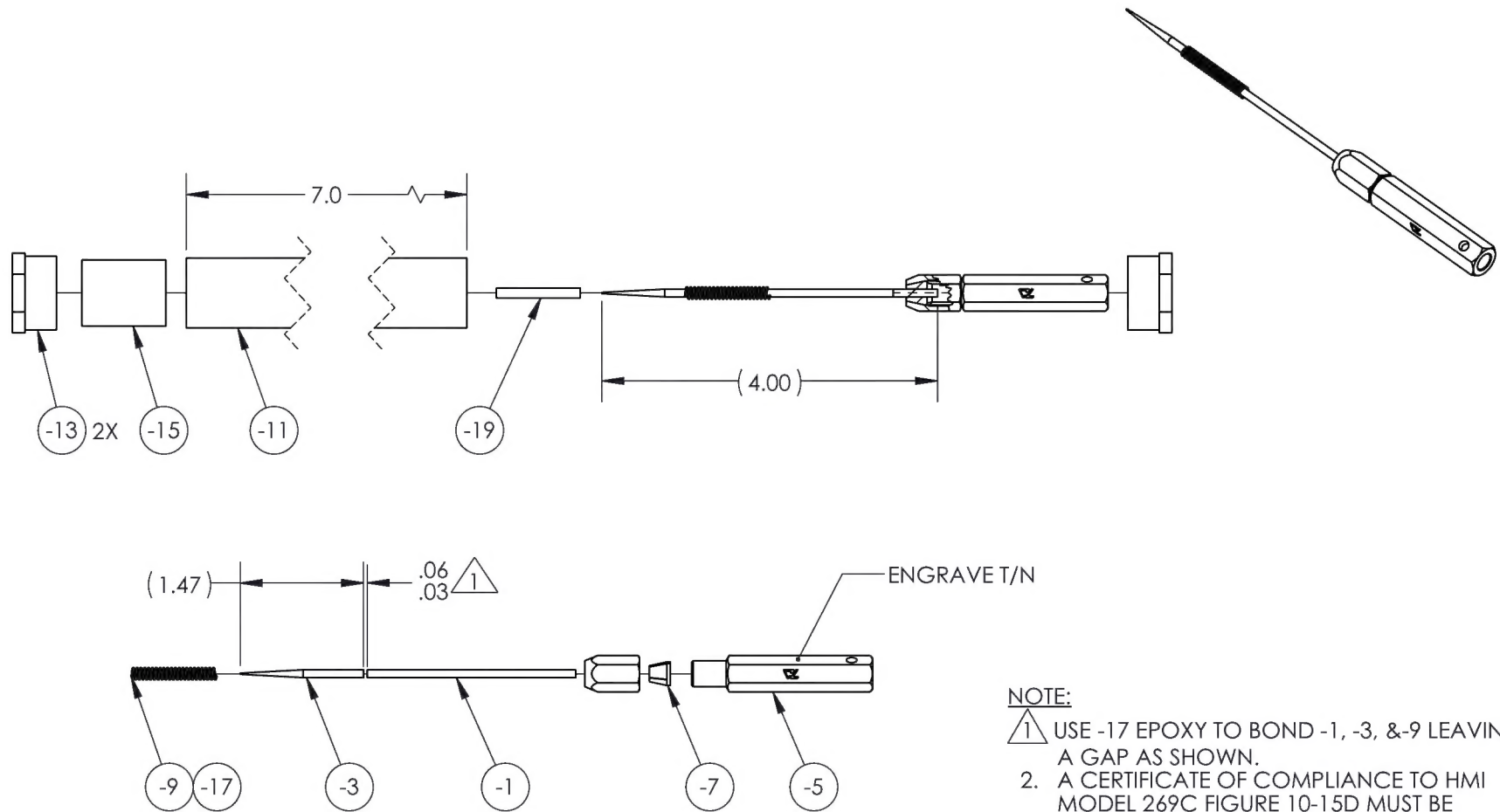


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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



NOTE:

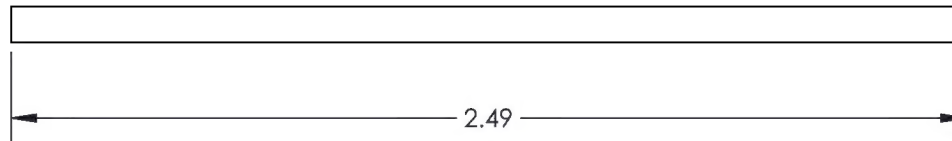
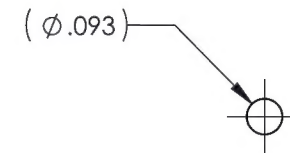
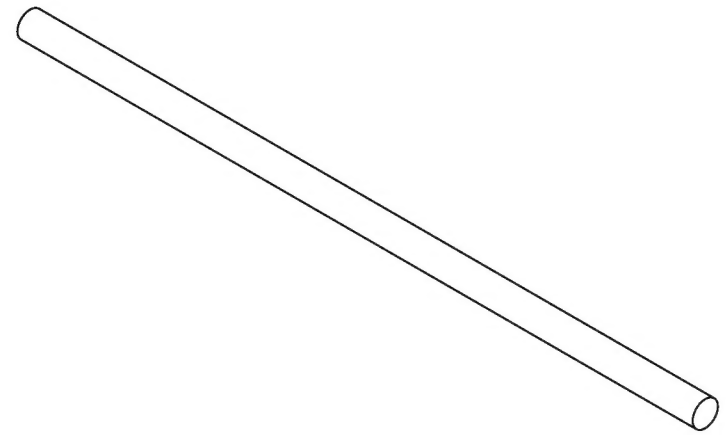
1. USE -17 EPOXY TO BOND -1, -3, & -9 LEAVING A GAP AS SHOWN.
2. A CERTIFICATE OF COMPLIANCE TO HMI MODEL 269C FIGURE 10-15D MUST BE INCLUDED.

B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	-1	1	STRAIGHT PROBE	01	Ø.093 X 2-5/8	2
B/O	-3	1	NOSE	(TOOL ROD 59-63 RC)	Ø.093 X 1-1/2 GARY TOOL #STD1360.453-005 (CERTIFICATE OF COMPLIANCE)	3
B/O	-5	1	GAUGE HANDLE	ALUMINUM	CARR-LANE #CL-2-GHS	1
B/O	-7	1	BUSHING	BRASS	CARR-LANE #CL-2W-096	1
B/O	-9	1	COMPRESSION SPRING	S.S.	LEE SPRING #LC-023AB-12S	1
B/O	-11	1	TUBE	PLASTIC	Ø.79 X .022 WALL X 7 MCMaster-CARR #2044T45	1
B/O	-13	2	CAP	VINYL	Ø.79 MCMaster-CARR #2044T65	1
B/O	-15	1	FOAM	POLYESTER/POLYURETHANE	Ø.79 X 1 NEW PIG CORP. #PAD210	1
B/O	-17	A/R	EPOXY		DEVCON 5 MINUTE MSC #00261149 OR EQUIVALENT	1
B/O	-19	1	TIP PROTECTOR	PTFE	Ø.095 I.D. X 1 MCMaster-CARR #5335K19	1

DART AEROSPACE	
TITLE RADIUS SCRIBE STYLUS	
DWG NO. RBT18808	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL 269C
SCALE 1:2	DATE 10/28/2014
SHEET 1 OF 3	


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



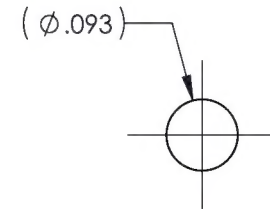
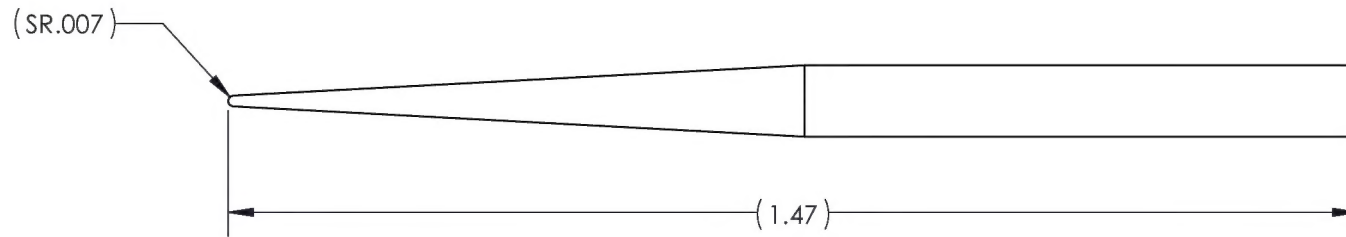
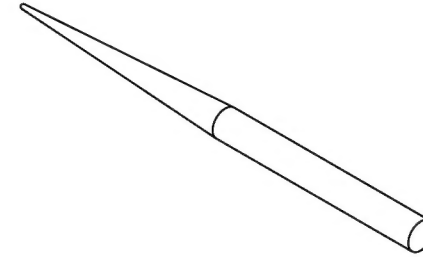
(-1)

STRAIGHT PROBE

	
TITLE RADIUS SCRIBE STYLUS	
DWG NO. RBT18808-1	REV
MAT'L 01	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 59-63
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269C
SCALE 2:1	DATE 10/28/2014
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



FOR REFERENCE ONLY

NOTE:
REF. GARY TOOL P/N: STD1360.453-005.

(-3)
NOSE

DART AEROSPACE	
TITLE RADIUS SCRIBE STYLUS	
DWG NO. RBT18808-3	REV
MAT'L (TOOL ROD 59-63 RC)	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 59-63
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269C
SCALE 4:1	DATE 10/28/2014
SHEET 3 OF 3	